

IN THE SPECIFICATION:

After the title, insert:

--BACKGROUND OF THE INVENTION

1. Field of the Invention--

After the first paragraph, insert:

--2. Description of the Related Art--

Page 2, before the first full paragraph, insert:

--SUMMARY OF THE INVENTION--

Page 6, after third full paragraph:

BRIEF DESCRIPTION OF THE DRAWING

Figure 1 shows a front view of a complete rolling stand during the removal of the pair of work rolls.

Figure 1A shows the same view as Figure 1 but slightly enlarged.

Figure [[3]] 2 shows the same front view of the rolling stand during the removal of the pair of backup rolls.

Figure [[4]] 2A shows a slightly enlarged view of Figure 3.-

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Page 6, before the 5 lines, insert:

--DETAILED DESCRIPTION OF THE INVENTION--